

AMENDMENTS TO THE SPECIFICATION

Please replace the Fifth paragraph on page 9 and replace it with the following new paragraph:

Figs. 12(a)-12(c) are explanatory cross-sectional views illustrating a state in which the recess is formed by the first press;

Please replace the sixth paragraph on page 9 and replace it with the following new paragraph:

Figs. 13(a)-13(c) are explanatory cross-sectional views illustrating a state in which the recessed portion is formed by the second press;

Please replace the ninth paragraph on page 9 and replace it with the following new paragraph:

Figs. 16(a)-16(d) are explanatory diagrams of the conventional art;